



**Product specification for 'Premium' blend
Blown Pre-stretched Hand-film with folded
edges**

Issue: 3

Issue date: 15/10/2020

	Spec	Tolerance	Method
Film Width	400mm	Nominal +/- 40mm	In house method
Roll Length	420m	Nominal +/-1%	
Individual Film Weight	1.39kg film only	Nominal +/-10%	
Core Weight	0.158kg	Nominal +/- 2%	
Spot Thickness	9mic	Nominal +/-20%	
Average Thickness	9mic	Nominal +/- 10%	
Dart Impact Strength	Not less than 65g	Not less than 65g	
longitudinal Endurance	90kGN/m	Nominal +/-10%	
Traverse Endurance	200kGN/m	Nominal +/-10%	
Roll Profile	Oscillated with folded edges		
Core	25mm Notched	Nominal +/- 1mm	
Colours & additives		A variety of colours & additives are available	
Product composition		A base component of LLDPE (Linear low-density polyethylene) & LDPE (low density polyethylene) with a super blend of Polyisobutylene, Butene, Hexene, and Metallocene additives.	
Storage		The product should be stored in a dry place out of direct sunlight at a temperature not greater than 25°C and not less than 5°C to maintain stability.	
Qty on pallet		360 rolls (8rolls/box) 45 boxes per pallet.	
Food usage		The main polymers are in compliance with the food contact legislation, however the PIB is not in compliance with food contact legislation.	

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